

(+) 18816996168

Ponciplastics.com



**Product Data Sheet &
General Processing Conditions**

**RTP 2740 S-90A HF
Saturated Styrenic Block Copolymer
(TES/SEBS or other)
TPE
High flow
Preliminary Datasheet**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.14	1.14	D 792
MECHANICAL			
Tensile Strength			
Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	1700 psi	12 MPa	D 412
Tensile Elongation			
Break, Die C, 0.125 in, 20 in/min (3.2mm, 500 mm/min)	600.0 %	600.0 %	D 412
Tensile Stress			
Die C 0.125 in, 20 in/min (3.2 mm, 500 mm/min)			
@ 100 %	965.0 psi	6.7 MPa	D 412
Tear Strength, Die C	300.0 pli	52.6 N/mm	D 624
Compression Set			
22 h @ 23 °C (73 °F), Method B, Type 2	24 %	24 %	D 395
22 h @ 70 °C (158 °F), Method B, Type 2	48 %	48 %	D 395
Hardness			
Shore A, 10 s delay	91	91	D 2240
Shore D, instantaneous	35	35	D 2240

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Melt Temperature	360 - 410 °F	182 - 210 °C
Mold Temperature	65 - 75 °F	18 - 24 °C